



Combining Dry & Wet Cooling to reduce energy and water consumption

Multiple operation modes for seamless and efficient adaption

Heat Rejection in conjunction with Liquid Cooled Chillers



## Kelvion Heat Rejection & Heat Recovery **CASCADE COOLING**



Kelvion's Cascade Cooling is an innovative solution that combines dry and wet cooling technologies to deliver unmatched efficiency, flexibility, and sustainability.

A dry mode for efficient operation in cooler month, a wet mode for maximum capacity in peak summer conditions and a smart mixed mode that bridges the gap to ensure optimal performance throughout the year.

Whether the priority is energy savings or water conservation, Cascade Cooling adapts with multiple operating modes – seamlessly and efficiently. It's a smart, high-performance solution built for high-demanding applications.

### COOLING TOWERS

Proven thermal performance and high efficiency ensures that Cooling Towers are aligned for peak loads



### MARKETS



Data Center



Power & Energy



Heavy & Light Industry

### MAIN FEATURES



**POWER OR WATER SAVING OPERATION**  
to balance energy & water consumption



**UP TO 100% ADIABATIC EFFICIENCY**  
(compared to 95% Adiabatic/Hybrid V-Bank)



**APPROACH OF 2K TO WET BULB**  
(compared to 4-5K Adiabatic/Hybrid V-Bank)



**SUITABLE FOR POOR WATER QUALITY/SEA WATER**

### MEGA-BAY® GIGA-BAY®

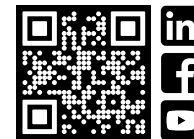
With a high proportion of free cooling, both Mega-Bay® and Giga-Bay® deliver sustainable, energy-efficient, and reliable cooling performance



### PLATE HEAT EXCHANGER

Perfectly balanced to the Cascade System our PHE's offering higher heat loads and allow a very close temperature approach





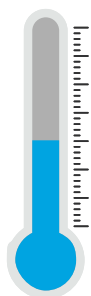
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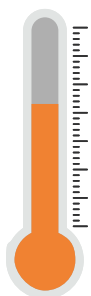
## Kelvion Heat Rejection & Heat Recovery

# CASCADE COOLING



### FREE COOLING

- ▶ Low ambient temperatures
- ▶ No mechanical cooling
- ▶ In Operation:
  - 2 Dry Cooler ☒
  - 1 PHE ☒



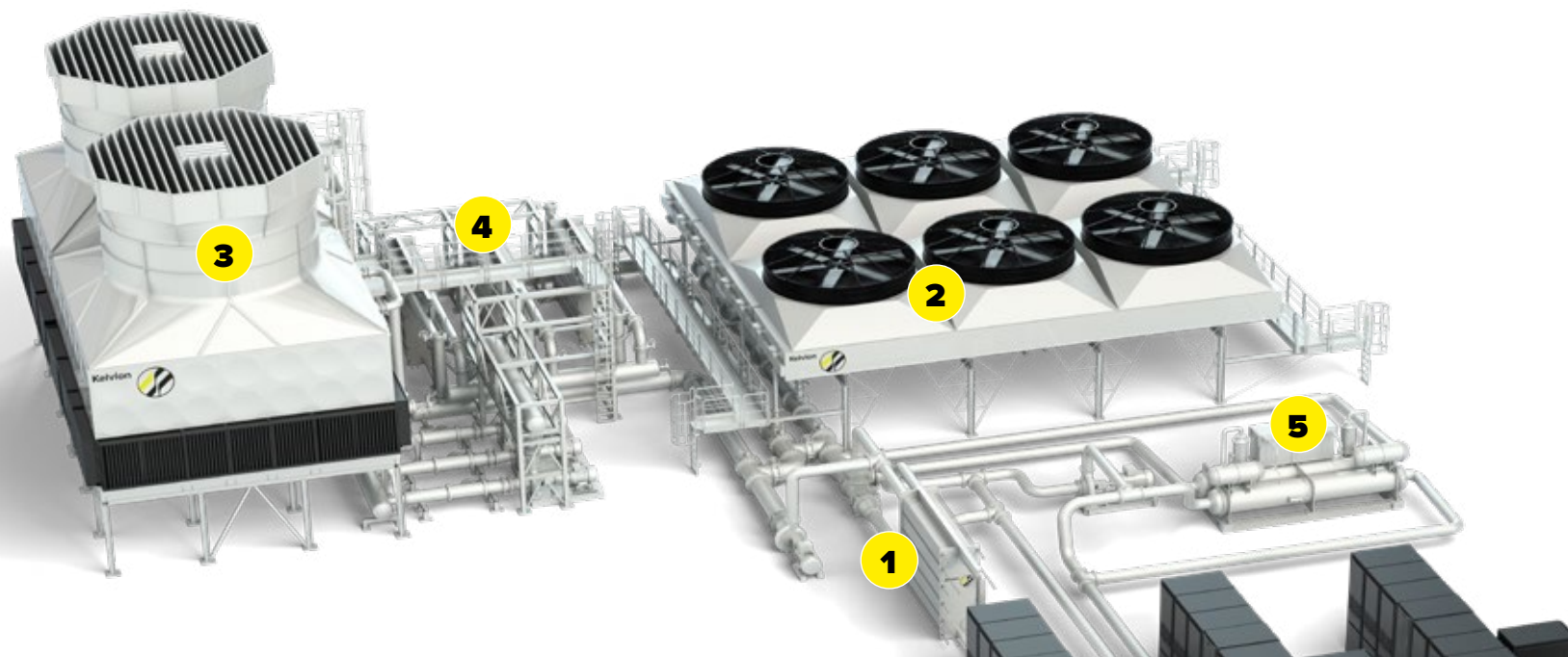
### MIXED MODE

- ▶ Medium ambient temperatures
- ▶ Heat rejection in conjunction with Liquid Cooled Chillers (LCC) 5
- ▶ Power conserving operation
- ▶ In Operation:
  - 2 Dry Cooler ☒
  - 1 PHE ☒
  - 5 LCC ☒



### MECHANICAL MODE

- ▶ High ambient temperatures
- ▶ Power or water conserving operation
- ▶ High peak safety
- ▶ In Operation:
  - 2 Dry Cooler ☒
  - 1 4 PHEs ☒
  - 3 Cooling Towers ☒
  - 5 LCC ☒



### KEY FEATURES

- ▶ Combining Dry & Wet Cooling
- ▶ Reducing Energy & Water Consumption
- ▶ Optimised OPEX / CAPEX
- ▶ Approach of 2K to Wet Bulb (compared to 4-5K Adiabatic/ Hybrid V-Bank)
- ▶ Up to 100% adiabatic efficiency (compared to 95% Adiabatic/ Hybrid V-Bank)
- ▶ Suitable for Poor Water Quality / Sea Water
- ▶ Customised selection to suit application
  - ▶ Set water usage preference
  - ▶ Design Dry Coolers for reduced water
  - ▶ Align Cooling Towers for peak load
  - ▶ Process fluid runs in series Dry Cooler to Cooling Tower



Enjoy the animation about the different modes of our Cascade Cooling Solution