

Kelvion Heat Rejection & Heat Recovery **CASCADE COOLING**



Kelvion's Cascade Cooling is an innovative solution that combines dry and wet cooling technologies to deliver unmatched efficiency, flexibility, and sustainability.

A dry mode for efficient operation in cooler month, a wet mode for maximum capacity in peak summer conditions and a smart mixed mode that bridges the gap to ensure optimal performance throughout the year.

Whether the priority is energy savings or water conservation, Cascade Cooling adapts with multiple operating modes – seamlessly and efficiently. It's a smart, high-performance solution built for high-demanding applications.

MARKETS



Data Center



Power & Energy



Heavy & Light Industry

MAIN FEATURES



POWER OR WATER SAVING OPERATION
to balance energy & water consumption



UP TO 100% ADIABATIC EFFICIENCY
(compared to 95% Adiabatic/ Hybrid V-Bank)



APPROACH OF 2K TO WET BULB
(compared to 4-5K Adiabatic/ Hybrid V-Bank)



SUITABLE FOR POOR WATER QUALITY/SEA WATER

Combining Dry & Wet Cooling to reduce energy and water consumption

Multiple operation modes for seamless and efficient adaption

Heat Rejection in conjunction with Liquid Cooled Chillers

COOLING TOWERS

Proven thermal performance and high efficiency ensures that Cooling Towers are aligned for peak loads



MEGA-BAY® GIGA-BAY®

With a high proportion of free cooling, both Mega-Bay® and Giga-Bay® deliver sustainable, energy-efficient, and reliable cooling performance



PLATE HEAT EXCHANGER

Perfectly balanced to the Cascade System our PHE's offering higher heat loads and allow a very close temperature approach





Combining Dry & Wet Cooling to reduce energy and water consumption

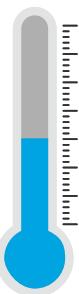
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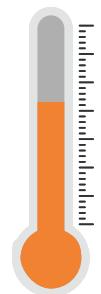
FREE COOLING

- ▶ Low ambient temperatures
- ▶ No mechanical cooling
- ▶ In Operation:
 - 2 Dry Cooler 
 - 1 PHE 



MIXED MODE

- ▶ Medium ambient temperatures
- ▶ Heat rejection in conjunction with Liquid Cooled Chillers (LCC) 5
- ▶ Power conserving operation
- ▶ In Operation:
 - 2 Dry Cooler 
 - 1 PHE 
 - 5 LCC 



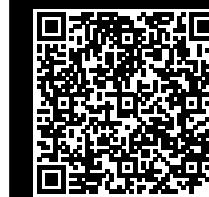
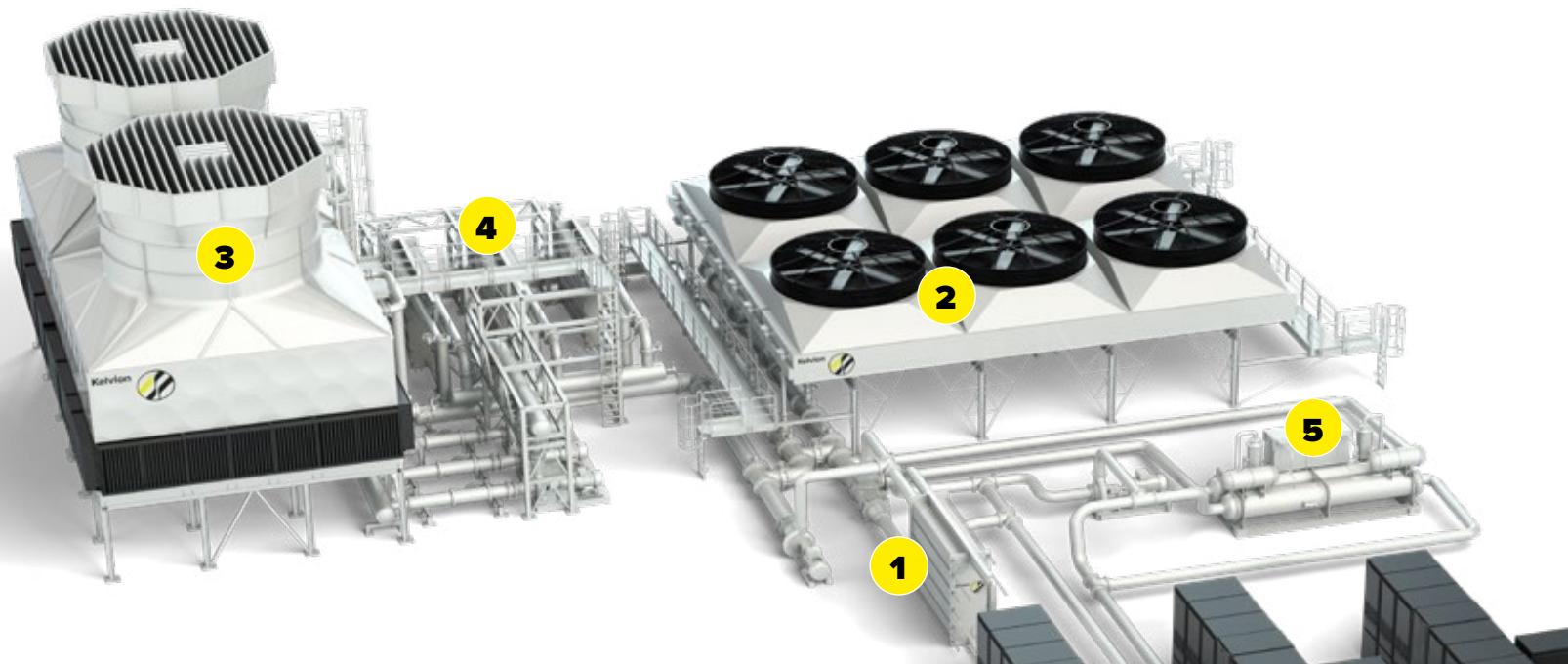
MECHANICAL MODE

- ▶ High ambient temperatures
- ▶ Power or water conserving operation
- ▶ High peak safety
- ▶ In Operation:
 - 2 Dry Cooler 
 - 1 PHE 
 - 3 Cooling Towers 
 - 5 LCC 



KEY FEATURES

- ▶ Combining Dry & Wet Cooling
- ▶ Reducing Energy & Water Consumption
- ▶ Optimised OPEX / CAPEX
- ▶ Approach of 2K to Wet Bulb (compared to 4-5K Adiabatic/ Hybrid V-Bank)
- ▶ Up to 100% adiabatic efficiency (compared to 95% Adiabatic/ Hybrid V-Bank)
- ▶ Suitable for Poor Water Quality / Sea Water
- ▶ Customised selection to suit application
 - ▶ Set water usage preference
 - ▶ Design Dry Coolers for reduced water
 - ▶ Align Cooling Towers for peak load
 - ▶ Process fluid runs in series Dry Cooler to Cooling Tower



Enjoy the animation about the different modes of our Cascade Cooling Solution